

Work Order ID 98555

March-13-13 2:20:23 PM

98555

~~PRELIMINARY ISSUE~~ Page 1

Item ID: DSI 9645-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Stub Cover Installation

Stop *NS2*

Start Date: 3/13/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 3/13/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
DSI 9645	A	SP							

100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP DSI9645-011 CHG001								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
16
9-89 13/3/14

1x SP
13-3-14

DAS
16
9-89 13/3/14

(H)

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Item ID: DSI 9645-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Stub Cover Installation

Start Date: 3/13/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/13/13 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

0.00

Memo

Identify and pack for shipping as per PPP DSI9645-011

Location: _____

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

BROUGHT TO CUSTOMER
BY MIKE PETSCHKE
50110906
(CHL)

13/3/19

POSITIVE RECALL

EFFECTIVE 13/3/13

AUTH

RELEASED

DATE

13/3/19

Mike taking

~~Final~~

MF

13-3-14

Picklist Print

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Work Order ID: 98555

Parent Item: DSI 9645-011

Parent Item Name: Stub Cover Installation

Start Date: 3/13/13

Required Date: 3/13/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.03.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4778-1		Manufactured	No			110	Each	0.0000	1	1			
Stub Cover													
D4779-041		Manufactured	No			110	Each	0.0000	1	1			
Aft Cover Mounting Bracket Assembly													
D4780-041		Manufactured	No			110	Each	0.0000	1	1			
Fwd Cover Mounting Bracket Assembly													
MS35207-263		Purchased	No			110	Each	949.0000	8	8			
Screw													

Location

Loc Qty

Loc Code

ST289

949

104746

630

13276

319

NAS1149D0363J

Purchased

No

110

Each

5,173.0000

Washer

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

5172

122378

135

124392

5037

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-616 Rev C

REF CANADIAN STC: SH96-10

REF FAA STC: SR00405NY

REF DANISH STC: 27/96 AND 28/96

REF UK CAA STC: 28097

REF DGAC FRANCE STC: 84-SI0995 AND 168-SI0996

REF BRAZILIAN STC: 2013S02-03

REFERENCE ONLY

1.0 PURPOSE:

THE PURPOSE OF THIS SERVICE INSTRUCTION IS TO OUTLINE THE PROCEDURE FOR REPLACING THE D3494-1 STUB COVER WITH THE D4778-1 STUB COVER BY INSTALLING THE DSI 9645-011 KIT. THE D4778-1 COVER IS DESIGNED TO ELIMINATE THE POTENTIAL FOR INTERFERENCE WITH THE PEDAL STUBS ON SOME AIRCRAFT AND WILL BE INCLUDED IN D350-616-011 KITS AT CHG 005 AND LATER.

2.0 INSTALLATION:

- 2.1 FOR EASE OF INSTALLATION, REMOVE THE D3179-041 LITTER TIE DOWN.
- 2.2 REMOVE THE D3494-1 STUB COVER AND HARDWARE, IF REQUIRED.
- 2.3 PICKING UP ON THE SAME MOUNTING HOLES, INSTALL THE FWD (D4780-041) AND AFT (D4779-041) MOUNTING BRACKETS USING MS35207-263 SCREWS (QTY 4) AND NAS1149D0363J WASHERS (QTY 4).
- 2.4 SLIDE THE D4778-1 STUB COVER OVER THE COVER BRACKETS AND FASTEN WITH MS35207-263 SCREWS (QTY 4) AND NAS1149D0363J WASHERS (QTY 4).
- 2.5 RE-INSTALL THE D3179-041 LITTER TIE DOWN.

NOTE: IT IS PERMISSABLE TO TRIM THE COVER EDGE, AS REQUIRED, FOR CLEARANCE OVER DECK PLATES

3.0 PARTS LIST

QTY -011	P/N	DESCRIPTION
X	DSI 9645-011	STUB COVER INSTALLATION KIT
1	D4778-1	STUB COVER
1	D4779-041	AFT COVER MOUNTING BRACKET ASSY
1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
8	MS35207-263	SCREW
8	NAS1149D0363J	WASHER

4.0 WEIGHT AND BALANCE


INSTALLATION OF THE DSI 9645-011 STUB COVER INSTALLATION HAS NEGLIGIBLE EFFECT ON WEIGHT AND BALANCE.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 13.03.06
CERT. NO.: SH96-10
ISSUE NO.: # 2

A	NEW ISSUE	DB	13.03.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9645	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		STUB COVER INSTALLATION	NTS
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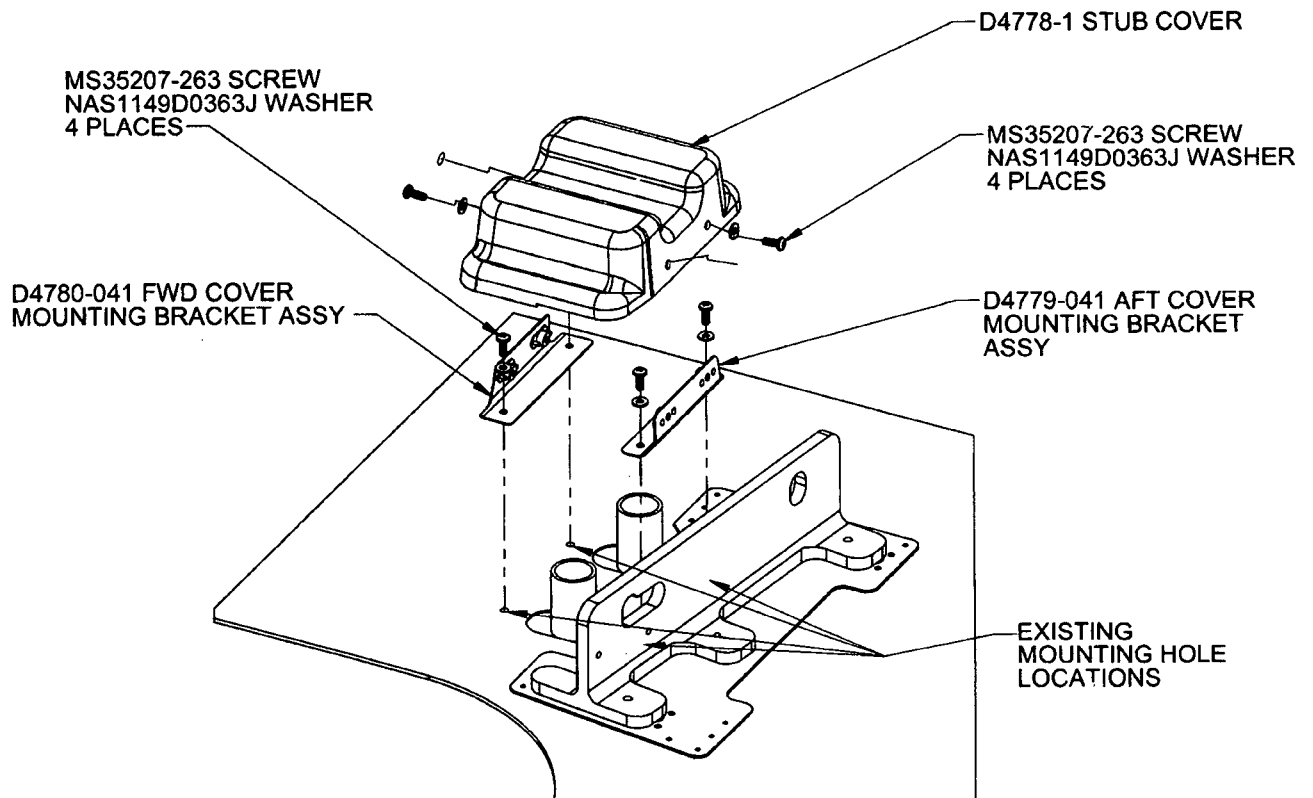


FIGURE 1: PEDAL COVER INSTALLATION

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9645	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STUB COVER INSTALLATION	NTS
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